

MODERN METHOD
OF MAKING BOTTLES

Interesting Trip Through
the Factory of

OLD DOMINION GLASS CO.

Mammoth Plant in Alexandria, Va.,
Which Turns Out Two Car
Loads Daily.

People of every age are engrossed with their own affairs that they seldom think of the wonderful things that are taking place about them at all times. Only when one stops to investigate does he find how really ignorant he is.

Mark Twain has written a story called "A Connecticut Yankee in King Arthur's Court," in which a twentieth century man is "knocked back into the sixth century." This Yankee teaches King Arthur's court a number of things. If you or I should suddenly be "knocked back" into some bygone age, what would we know thoroughly enough to introduce some of our present-day luxuries and necessities to our less favored ancestors? For example, how many of us would know how to introduce that indispensable article, the glass bottle? Did you stop to think of it?

It occurs to but few people that this is a giant industry in America; it is certainly one of the most interesting.

A recent trip through the mammoth plant of the Old Dominion Glass Company, located in Alexandria, Va., was in the nature of a revelation to the writer.

This plant covers four or five acres, and employs not less than two hundred and fifty hewers and molders. Here everything in the manufacture of the glass bottle may be seen. First the visitor is carried to the enormous sand pits, where hundreds of tons of glistening white sand is being hauled away to be mixed with soda, ash and lime in chemically exact proportions. This mixture, which has to be carried out with great accuracy in order to secure the best results, requires the employment of a special chemist for that purpose. It is then placed in an enormous furnace or retort. Here it is subjected to a temperature that is almost unbearable. The foreman will tell you that this mass has to be brought to a temperature of 2,800 degrees Fahrenheit. This intense heat is obtained by burning unrefined coal gas under heavy pressure. At the plant there is a separate manufacturing department for this gas, and here many tons of coal are consumed daily in order to get the necessary amount.

As the sand, lime, and soda ash fuse into a liquid mass, it flows to the end of the machine, where swartly workmen, scantily clad, and with long iron pipes. They dip the ends of these pipes into the white-hot mass and draw out a small bulb of it. This they roll on slabs until it cools to an orange color. It is then thrust into a mold and the glassblower inflates the bulb, making it like the recess. The bottle is then taken out of the mold by the pincher and placed upon a pair of scales. Here one must stop to marvel. Every bottle tips the scale and makes it balance absolutely. It is this feature that enables the glassblower to make from eight to ten dollars a day. If he should get the fraction of an ounce more or less than the proper end of the iron pipe, the thickness of the bottle would vary and of course the weight would be a variable quantity. The first question that comes to the mind is, why should there be such accuracy in weight? The instructor tells you if there were more glass in one bottle than another, the capacity of each will vary. How dense you have been not to have thought of it!

After the bottle is weighed it is placed in a holder and another skilled workman molds the mouth and neck. The mold is then placed in an annealing furnace. This furnace is one of the special features of the Old Dominion Glass Company. It is a large, open, brick-lined furnace, in which the bottles are annealed. The heat is generated by gas, and the bottles are annealed in it. It is sent to the shipping department. As the bottles do not have a distinguishing mark on them, the visitor is puzzled to know how each can get credit for its work. He asks another question that makes him feel stupid when the answer comes that in a factory like the Old Dominion Glass Company, where the orders are so large and varied each team makes a different kind of bottle. Not less than fifty different styles of bottles are daily manufactured here. Boys operate the molders and place the bottles in the annealing furnace.

The writer was surprised to learn that not a single serious accident had ever occurred at this plant, though it has been in continuous operation for five years. This factory is the largest south of New Jersey. Its daily output is in the neighborhood of two carloads. The number of bottles of course varies as it takes a longer time to make the large bottles than it does the small ones. A team, however, turns out from five to six thousand small bottles a day.

The Old Dominion Glass Company makes a specialty of beer and soda bottles, which are not only guaranteed to stand the highest pressure from within, but also the hottest steaming. Not less than 2,000 molds are kept by the firm. These are of different sizes and styles from the one dram drugist vial to a fifteen-pint carboy.

The history of the Old Dominion Glass Company is as interesting as the manufacture of its bottles. It was established five years ago with the following officers: H. K. Field, president; George H. Wolford, superintendent; and George D. Hopkins, secretary and treasurer. Three months after the factory was erected it burned to the ground, not leaving one stick above the other. This occurred one Sunday morning in February. On Monday morning teams were busy hauling in lumber for the erection of the present plant. This progressive spirit and business alertness distinguished the Old Dominion Glass Company throughout its operations, and such a policy, as may be imagined, has resulted in an enormous trade from every section of the country.

The firm advertises in the leading industrial and trade papers of the country with good results. They have made a specialty of the soda water bottle trade. No firm is doing more toward developing the industrial features of Washington and contiguous territory than this manufactory. Its success is an inspiration and an inducement to other concerns.

Its success is wholly due to the able manner in which the officers have conducted the company's affairs.

VIRGINIA SAFE DEPOSIT
AND TRUST CORPORATION

Alexandria, Va.—Capital Paid in
\$250,000; Authorized Capital,
\$1,000,000.

This corporation is one of Alexandria's leading banking institutions, and is fast becoming one of the strongest banking and trust institutions in Virginia. The business of this concern is expanding rapidly throughout the State, and although the corporation was organized less than two years ago, the statements of its financial condition show that it has made wonderful progress.

Beautiful Building and Chain of
Branches.

This corporation is one of a number of enterprises due to the efforts of Mr. C. Jones Rixey, who is now its president. Its authorized capital is \$1,000,000, and up to the present time branches have been established in Gordonsville, Madison, Dillwyn, Lovingsville, Remington, Culpeper, Herndon, Basic City, Charlottesville, and The Plains, Virginia. This Alexandria corporation is the home office of these branches, and occupies one of the most imposing buildings in the city. People having business with the bank, as well as strangers visiting it for the first time, are profuse in their admiration of the architectural beauty of this building.

Facilities and Management.

This corporation has unsurpassed facilities for handling accounts of banks, corporations and individuals; ample capital, its management is conservative and in the hands of a most excellent director, composed of careful and successful representative business men. They have the benefit of the best legal advice, and among the various lines of business the organization is equipped and qualified to transact are the following: They act as executor, administrator, guardian and trustee, and in other fiduciary capacities, and these accounts are kept separate from other branches of their business, so that parties interested can at any time refer to the same.

Bonds and Safe Deposit Boxes.

Their bonding department is another important branch of their business. They issue fidelity, contract, official, judicial, and all other classes of bonds, and have agencies established in every city and county in the State of Virginia, and are doing a good business in this department. Safe deposit boxes are for rent in their fire and burglar-proof vaults, affording absolute protection of valuable papers, jewelry, etc., from loss by fire or theft.

A general banking business is transacted, and they pay interest at the rate of per cent per annum on deposits in their savings department. Loans are made at current rates of interest. High-grade investment securities constantly on hand and for sale at market prices. This corporation solicits large and small accounts, and persons contemplating making a change in their financial conditions or who propose to open a new account will find this corporation a satisfactory bank to do business with.

H. K. FIELD & CO., LUMBER,
Alexandria, Va.

One of the best known and most reliable lumber firms in this section is that of H. K. Field & Co., located at 115 North Union street, Alexandria, Va. This firm has been in business for a number of years, having succeeded houses that have been established since 1822. H. K. Field, the president, head of the business, has made many improvements of late. The firm operates a well equipped saw, door and blind factory, and its lumber yard is one of the most complete to be found anywhere. The office and the yards of the company are located at the head of deep-water navigation on the Potomac, thus affording very favorable freight rates. Mr. Field's patronage is not confined to Alexandria, but he frequently has large contracts in the District.

This firm deals in pine, poplar, ash, walnut, and oak; also in doors, sash, cement, frames, moldings, shingles, laths, nails, lime, hair, white sand, cement, and colored plaster. The brick yards of the firm is an increasing rapidly. The building operations which are going on all over the District and in Alexandria are causing people to need the services of reliable and long established firms such as that of H. K. Field & Co.

The Field factory for the manufacture of sash, doors, and blinds is located at 111 and 113 North Lee street, Alexandria.

C. C. Smoot & Sons
COMPANY

Established 1920.
Incorporated 1934.

OPERATES
TANNERIES

AT
North Wilkesboro, N. C.,
AND
Sperryville, Va.

THE MAIN OFFICE AND WARE-
HOUSE LOCATED AT
ALEXANDRIA, VA.

TANNERS OF
Belting, Butts,
Scoured Oak Backs,
Scoured Oak Bellies
and Heads.

Wm. H. Hollmuth & Chas. T. Hollmuth
ESTABLISHED 1875.
HELLMUTH BROS.,

Dealers in Choice Fresh and Salt Meats
of all kinds.
STALL NO. 20 MARKET BUILDING,
KING & COLEMAN STS.
We solicit orders for all kinds of
Game, Fish, Terrapins, Poultry, Fruits
and Vegetables.

ALEXANDRIA NATIONAL
BANK'S GREAT PROGRESS

Only Established a Short Time, But
One of the Strongest Institutions
in This Section.

No financial institution in northern Virginia has grown so rapidly as the Alexandria National Bank, which opened for business on March 3, 1901. The standing of the bank today is such as one would expect to be that of an institution of many years' growth. The estimate placed upon this institution by outside observers is that it is the most progressive movement in Alexandria, now so strongly marked, may be said to date from the organization of this bank.

This statement, coming from a non-partisan source, is the highest evidence of the standing of the Alexandria National Bank. The wonderful growth of this institution is explainable upon only one factor—the acknowledged strength and prominence of its board of directors. The personnel of this body embraces the leaders in commercial life, not merely of Alexandria but of all the surrounding country as well.

Board of Directors and Officers.

The board is as follows: Judge J. C. Nicol, of the sixteenth circuit, which includes all adjacent counties—Alexandria city and county, Fairfax, Prince William, Fauquier and Loudoun counties. Judge Nicol is one of the ablest jurists in the State and a most conservative business man. He is the head of the W. A. Smoot & Company, the largest dealers in coal of this section. James W. Harris, president of the Independent Mutual Fire Insurance Company of Fairfax, and one of the county's most prominent and wealthiest farmers. William B. Smoot, the head of one of the largest tanneries in the South, operating branch plants in various points throughout Virginia and North Carolina as well, having been operated by the same family for three generations. John A. Marshall, one of the wealthiest citizens of Alexandria, and well known throughout this section of Virginia. S. Russell Smith, who is also president of the Culpeper National Bank, of Culpeper, Va., and is connected with numerous plants in different parts of Virginia. The members of the board are all men of high character and well-known firms of Martz Brothers & Co., of Rectortown, Va.; A. H. Rector, one of the leading spirits of Fauquier county and a very capable business man; W. Yates, a successful live stock dealer of Markham, Va.; E. L. Cockrell, the head of the Cockrell Brothers, of Fairfax, Va., president of the Belle Isle Bottle Company, of Alexandria; H. A. Thompson, president of the Potomac Electric Power Company, and a very capable business man; T. C. Smith, the cashier of the institution, while a young man, is well known to the community for his progressive and yet conservative and popular progress of this bank is largely due to his untiring efforts and efforts in bringing it up to its present high standing.

Carlin, a prominent attorney of Alexandria, and the able counsel for the bank. P. G. Gorman, former mayor and holder of the public trust of collector of taxes for the city; Lewis P. Summers, of Abingdon, Va., superintendent of internal revenue collector for the eastern district of Virginia, and a young man of much prominence in Virginia. Mr. Andrews, superintendent of the Southern railway, is a railroad man of wide-awake ideas, with few equals. After reviewing these names it is not a matter of wonder that a bank under their direction should have gone rapidly to the front. The Alexandria National Bank is located in the business center of the city. It has large and commodious vaults, and one of the finest vaults and safes in the country. It was the first financial institution in Alexandria to install safety deposit boxes, and no interest is paid on deposits, but every possible accommodation consistent with sound business principles is accorded to its customers.

The deposits on November 9, 1905, aggregated \$22,322.20, showing the following increase in deposits on respective calls of Controller of the Currency since the organization of the bank:

March 23, 1904.....	\$94,888.68
June 9, 1904.....	146,722.70
September 6, 1904.....	150,471.21
November 10, 1904.....	184,866.83
January 11, 1905.....	204,744.79
March 14, 1905.....	206,365.25
May 23, 1905.....	233,234.41
August 23, 1905.....	252,874.22
November 9, 1905.....	222,202.20

Your reporter notices from the published statement of this young bank that not yet two years old, that has resources considerably over one-half million dollars.

We predict continued success and growth of this well managed financial institution.

Long Distance Phone 64.
Cable Address: "Vacuua."

The
Emerson
Steam Pump
Company

Office and Works,
Prince Street and Strand,
ALEXANDRIA, VA., U. S. A.

ERNEST L. ALLEN & CO.,
DISPENSING DRUGGISTS.

N. W. Cor. King and Washington Sts.,
Alexandria, Va.

THE J. M. HILL COMPANY
COMMERCIAL PRINTERS,
BILL POSTERS,
DISTRIBUTORS,
MANAGERS OPERA HOUSE.

W. S. HARPER, Treas. and Mgr.
Office Opera House Building,
ALEXANDRIA, VA.

Established 25 Years.
Complete Line of Millinery in Every
Department.

C. E. BRADLEY
MILLINERY AND NOTIONS
Satisfaction Guaranteed
414 King Street, Alexandria, Va.

M. B. HARLOW & CO.
LEAD IN REAL ESTATE

One of the Most Progressive Firms in
Alexandria, Va., Building
Up the City.

This firm has pleasant offices in the Harlow building on good old Fairfax street. It is worth while to meet Mr. M. B. Harlow, the head of this enterprising firm. Why? Because he is an optimist—he believes in the future. And it is always good to find such men. He has resided in Alexandria many years and knows the past, present, and prospective future of every piece of land in the vicinity. He has been city treasurer for about a quarter of a century, and across the Board of the Business Men's League since its formation, a dozen years ago. And why is he hopeful—yes, certain—of the future? "Look at it," he says, "Washington is the National Capital. It should not have factories there. It would hurt the city beyond repair. The Pennsylvania, Baltimore and Ohio, Chesapeake and Ohio, Southern, Atlantic Coast Line, Seaboard Air Line, Norfolk and Western, Look at the magnificent place for them. Seven railroads gather here as if some mighty hand had pressed the lines together. The Potomac River, the Chesapeake Bay, the Chesapeake and Ohio, Southern, Atlantic Coast Line, Seaboard Air Line, Norfolk and Western, Look at the magnificent place for them. Seven railroads gather here as if some mighty hand had pressed the lines together. The Potomac River, the Chesapeake Bay, the Chesapeake and Ohio, Southern, Atlantic Coast Line, Seaboard Air Line, Norfolk and Western, Look at the magnificent place for them. Seven railroads gather here as if some mighty hand had pressed the lines together. The Potomac River, the Chesapeake Bay, the Chesapeake and Ohio, Southern, Atlantic Coast Line, Seaboard Air Line, Norfolk and Western, Look at the magnificent place for them. Seven railroads gather here as if some mighty hand had pressed the lines together. The Potomac River, the Chesapeake Bay, the Chesapeake and Ohio, Southern, Atlantic Coast Line, Seaboard Air Line, Norfolk and Western, Look at the magnificent place for them. 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